

EARTH SOFT / Performance components of the system

NEW! Siligen® EH1

Biomass based silicone softeners

- Super soft and voluminous handle
- Hydrophilic
- Ultralow cyclic (D4, D5, D6)* content
- More than 35% biomass based
- · Non-animal origin
- Suitable for all type of fibers
- Improves tear strength & abrasion resistance



[Optional] Hydroperm®

Wicking agent to boost hydrophilic properties on synthetics and its blends

- High durability
- High stability
- Non-yellowing
- Non-animal origin
- PFC-free soil release

Designed for **polyester** & **PES/CO** articles **Hydroperm**® **SRHA liq**

Designed for PA articles
NEW! Hydroperm® APA liq

* D4, D5 and D6 EU are classified by the European Chemicals Agency (ECHA) as "Substances of Very High Concern" (SVHC) due to its very persistent and very bioaccumulative properties (vPvB).

EARTH SOFT / Main benefits in a nutshell

- Safe products from a reliable global partner who applies international safety standards
- · Biomass-based softening system of ultralow cyclic siloxanes (D4, D5, D6)*
- Super soft and voluminous handle effect
- · Improved hydrophilic and wicking effect
- · Improved tear strength and abrasion resistance
- · System that uses non animal origin ingredients
- Embracing sustainable production & lower impact clothing
- Controlled and safe chemistry for the consumer and the environment

'SAFE' WITH:

Archroma's **EARTH SOFT** system









'ENHANCED' WITH:

Archroma's **EARTH SOFT** system















* D4, D5 and D6 EU are classified by the European Chemicals Agency (ECHA) as "Substances of Very High Concern" (SVHC) due to its very persistent and very bioaccumulative properties (vPvB).

THE ARCHROMA WAY TO A SUSTAINABLE WORLD /

Safe + Efficient + Enhanced = The Ultimate Collection



SAFE - IT'S OUR NATURE TO PROTECT

A solid core: Our deeply rooted goal to protect people and our planet. Safe to use, safe to release and also safe to wear.

ENHANCED - IT'S OUR NATURE TO ADD ANOTHER LEVEL OF VALUE

Innovation is critical. With it, we create additional effects, functionalities and aesthetics and sustainable differentiation to bring additional value, helping consumers to achieve their goals, for a life enhanced.

ARCHROMA MANAGEMENT LLC Brand & Performance Textile Specialties Neuhofstrasse 11, 4153 Reinach Switzerland